

South Australia's Environment Protection Authority Inland Desalination

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Tony Sliuzas tony.sliuzas@epa.sa.gov.au





• I will be borrowing from:

"Australian Government, National Water Commission on Key Water Issues, Brackish groundwater: a viable community water supply option? Waterlines Report Series No 66, December 2011"

- at this site <u>http://nwc.gov.au/publications/waterlin</u> <u>es/brackish-groundwater-a-viable-</u> <u>community-water-supply-option</u>
- and a bit of anecdotal and personal experience

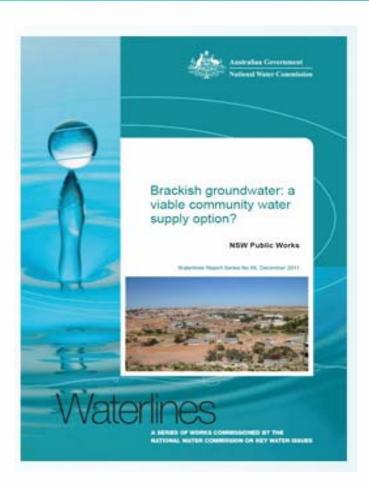




Table 1–1: Definitions and uses of saline waters			
Description	TDS (mg/L)	Potential use of water	
Fresh	<500	All purposes, limit of ADWG	
Brackish	500-1500	Most purposes, objectionable taste if used for drinking	
	1500-5000	Livestock, limited imgation	
	50007000	Most livestock	
	7000-14,000	Some livestock (beef, cattle, sheep)	
	14 000-30 000	Limited industrial uses, ore processing	
Saline	30 000-50 000	Limited industrial uses, ore processing	
Hypersaline	50 000-100 000	Limited industrial uses, one processing	
	>100 000	Brine production, ore processing	
Source: Adapted from multiple sources, largely Australian Water Resources Council 1988.			



- Volumes required:
 - Average = 7000 KL/yr
 - Minimum = 2500 KL/yr = 7 KL/day
 - Maximum = 200 000 KL/yr = 550 KL/day, but unsure wether this is total daily demand or daily desalinated demand
- Fit for purpose a term I use a lot when talking about the treatment of wastewater but just as applicable here as the desalinated water is very pure & needs salts added to it to be useable ∴ shandy it back into the source water to make it to the salinity you require (differences in salinity are for maintenance, good growth & lactating animals – seek agronomic advice)



Salt (0.01 mol/L)	TDS (mgA.)	Conductivity (uS/cm)	TDS factor (TDS/cond.)
NaCl	584	1156	0.51
CaCla	1110	2310	0.48
NaHCOs	840	865	0.97

- The salt composition of the water is important to understand as there is variation in the electrical conductivity of the various ions, so an EC meter reading may be misleading
- More importantly is the composition of those salts likely to cause scale problems in any treatment plant eg. Fe, Si, Ca, Mg, Na, Ba, S & sparingly soluble CaCO₃ & CaSO₄ & HCO₃⁻





- Organics eg. algae from water stored in dams, cause other filtration issues
- May need post-desalination treatment
- NB: withdrawing groundwater may cause a cone of depression below the well head & this may cause water to flow in from other geologic features & change the chemical composition of the water
- To overcome this problem, don't rely on only 1 analysed water sample – redo it





- When analysis is repeated, get your supplier back to optimise the plant for maximum efficiency – get more product water & less in wastewater stream
- To recap: scale, pre-treatment and filtering requirements are essential elements to be understood – find a competent, experienced (ask for details of other similar customers) desalination plant supplier & seek advice



- What is a likely suitable technology:
 - Distillation:
 - Simple solar
 - Emerging technology
 - Farmer's ingenuity
 - Membrane processes:
 - Reverse Osmosis
 - In situ membranes (down hole)



- What is an un-likely, un-suitable technology:
 - Complex Distillation solar
 - Parabolic reflector
 - Linear Fresnel flat plate reflector 12.4 MW Hunter Valley power generation



- Multistage flash used in the sugar industry
- Multiple-effect distillation
- Vapour compression
- Why? very complex, expensive & requires specialist training to operate



- What is an un-likely, un-suitable technology:
 - Membrane processes
 - electro-dialysis reversal water quality requirements
 - HERO high efficiency RO 90-98% recovery
- Why again it's cost & training







Distillation: Simple solar



John Ward



F -cubed

Limited production volumes & cost effectiveness is questionable



Distillation:

- Emerging technology NCED testing new methods currently (Research Roadmap -<u>http://desalination.edu.au/wp-content/uploads/2010/02/NCEDA-Research-Roadmap-2011.pdf</u>)
- Farmer's ingenuity In 1950's CSIRO developed a simple solar distillation process to supply Coober Pedy with fresh water. This comprised a black plastic trough on the ground with a small glass house above it. The sun heated the saline water in the trough and the vapour condensed on the bottom of the glass and was collected in a channel. (acknowledgment - Cliff Hignett)



Membrane processes: Reverse Osmosis





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Membrane processes: Reverse Osmosis

- Reliable
- Pretty much stand alone
- Relatively cheap (don't forget the cost of brine disposal)
- Small or large
- Used in many industrial and commercial applications
- Wide range of salinity





Membrane processes: In situ membranes (down hole)



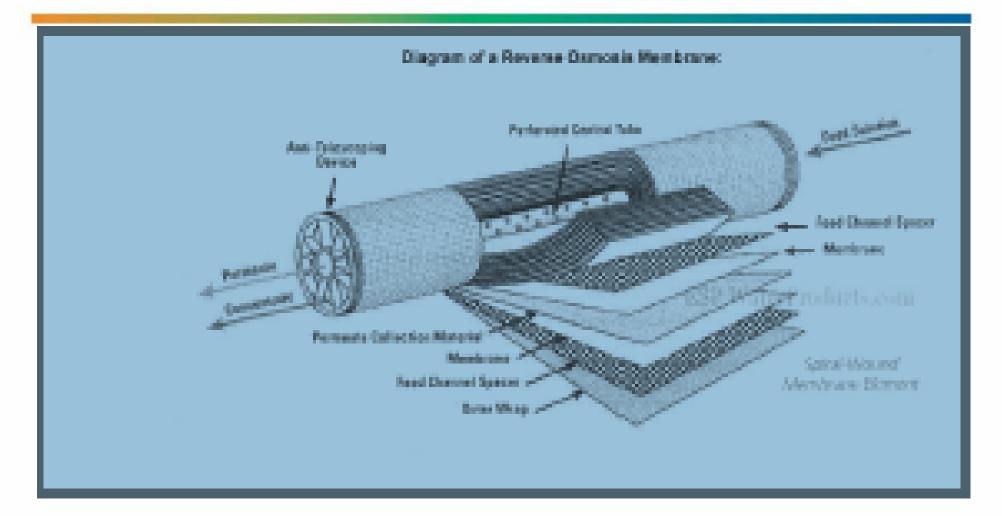
RO plant installed in a well with low recovery efficiency (so scales are flushed off the membrane)

Brine is discharged back to the groundwater and it sinks due to its higher Specific Gravity

Only suits some aquifers & sites

Prerequisite: expensive & time consuming <u>rigorous</u> hydro-geological assessment





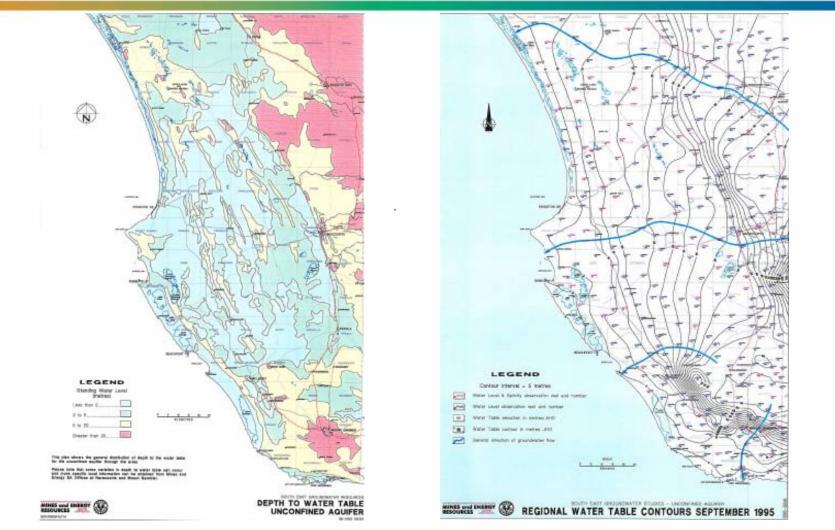


- Brine wastewater
 - Salts in the brine (& anti-scalants & any other chemical additives) are concentrated up, depending on efficiency
 - <10 000 EC = 75-90% efficiency = 5+ X concentration</p>
 - <20 000 EC = 50% efficiency = at least doubled</p>
 - ~ 35 000 EC = seawater = ~45% efficiency
 - Salt pan = ~ 200 000 to 300 000 EC before crystallisation of different salts
 - Also concentrates other salts in source water eg Selenium has been implicated in bird breeding problems at <0.1 mg/L (egg damage)
 - EPA stands up for the brine shrimp (sea monkeys)



- Brine disposal EPA's risk assessment process we look at:
 - Water resources:
 - if good, bad or indifferent, its environmental value & depth or distance to it
 - groundwater type Karstic, fractured rock, gravels & sand lenses, aquitards
 - Soils salinity, SAR (sodicity), type sand, loam, clay
 - Vegetation & landscape
 - Habitat/Biota values
 - Neighbours
 - & take account of public perception





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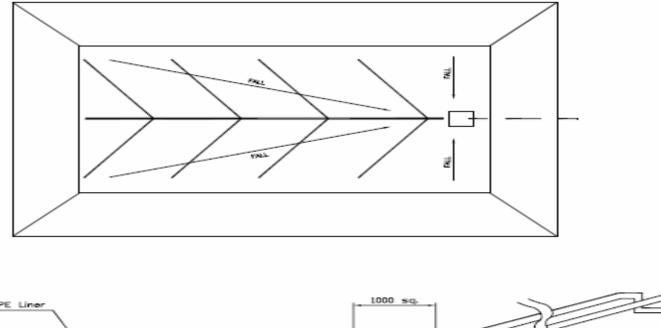


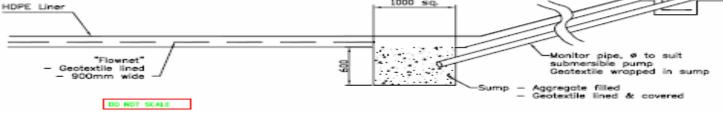
- Brine disposal options
 - Irrigation if source water is low salinity hydroponics & olives
 - Deep well injection hydro-geologic assessment required
 - Dust suppression in the right environment (Mercury)
 - Storage & evaporation need to manage risk





Leak detection







• Crystallisation brine disposal options

Brine concentrate disposal method¤	Keyissues¤	¤
Evap ponds/mist	Land availability & cost¶	a
sprays¤	Climate applicability¶	
	Construction & maintenance¶	
	Salt drift¶	
	Potential [®] g/water contamination¶	
	Habitat	
	Disposal of salt¶	
	Excavating salt without damage¤	
Wind aided Wind availability		a
intensified <u>evap</u> ¤	Small footprint¶	
	Lowenergycosts¶	
	Suitable for high <u>evap</u> areas¤	
Forced circulation	Complexity of equipment¶	a
crystalliser¤	Mechanically intensive¶	
	Energy requirements¶	
	More suitable for industrial applications	
Farmer's ingenuity	Coober Pedy/CSIRO experience¤	¤
¶		



- Brackish groundwater publication
 - Also contains:
 - Case studies
 - Operating costs





- EPA
 - Proposed regulation adding to list of Scheduled activities along with abattoirs, feedlots, piggeries, wineries – all producing a waste
 - Will likely require Development Application & EPA will have power of direction over Council
 - Will attract a licence fee approx \$2500 pa, \$1200 if HDPE
 - This will happen within about a year





Questions?

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